



#### **Mass Timber:**

### Identifying Code and Policy Hurdles

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WoodWorks for Non-residential Construction



# S L B SOFTWOOD LUMBER BOARD







#### **No Cost Project Support for Design/Construct Firms**

- Schools
- Mid-rise/multi-family
- Commercial
- Corporate
- Franchise
- Retail
- Institutional
- Recreational
- Healthcare





#### **Cross Laminated Timber: Mass Timber**



- Finished panels are planed, sanded, cut to size. Then openings are cut with precise CNC routers.
- Third party inspection at factory.
  - Custom engineered for material efficiency.
  - Custom designed for project.
  - Each panel numbered, delivered & installed in predetermined sequence

#### What is the appeal of CLT?

#### Sustainability

- Reduced Embodied Carbon
- Minimal waste production
- Highly Energy Efficient

#### Performance

- Disaster Resilient
- Good Fire Resistance
- High performing Acoustics
- Structural Flexibility

### Construction Efficiency

- ~75% lighter than concrete
- Reduced construction time
- Pre-fabricated and Precise

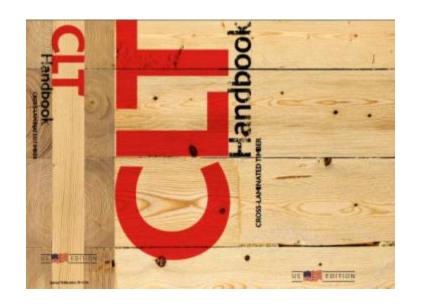
#### **Model Building Code Acceptance**



#### **US CLT Handbook**

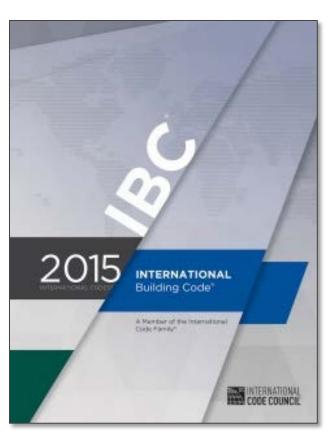
- 1. Introduction
- 2. Manufacturing
- 3. Structural
- 4. Lateral
- 5. Connections
- 6. DOL and Creep
- 7. Vibration
- 8. Fire
- 9. Sound

- 10.Enclosure
- 11. Environmental
- 12.Lifting



#### **Model Building Code Acceptance**





2015 International Building Code

#### **Model Building Code Acceptance**



2015 International Building Code typically adopted January 2017

- Alaska 2009 IBC
- Washington 2015 IBC
- Oregon 2012 IBC w/
   2015 CLT amendment
- Idaho 2012 IBC
- Montana 2012 IBC working on adding 2015 CLT amendment

#### **Model Building Code Usage**

**Prescriptive** International Building Code – 5 stories of wood construction allowed



**Performance** Based Design – using wood TALLER than 5 stories



#### **Model Building Code History**



1871 Great Chicago Fire

1889 Great Seattle Fire

1899 Height of Buildings Act

1906 Model N Ford

1910 Modified Heights of Buildings Act



2015 hybrid electric supercar Still using heights and areas from Model N/T Ford era

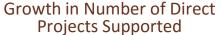
#### 2015 PROGRAM HIGHLIGHTS

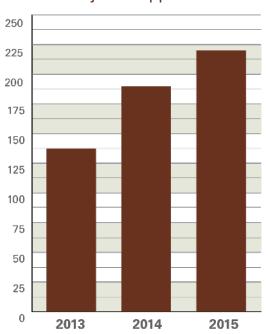


that went to construction this year

technical support for 220 projects & technical support on an additional 488 projects that are still in design phase

practitioner education hours through Wood Solutions Fairs, 43,300 workshops, webinars and other education events



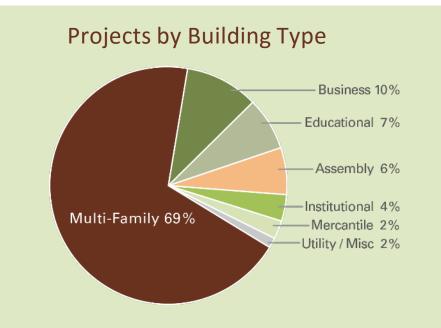


#### EDUCATIONAL OUTREACH TO SUPPORT PROJECT ASSISTANCE



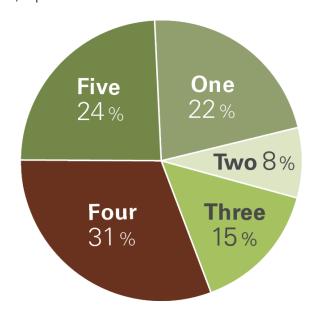


#### Supporting a Full Range of Projects



#### Projects by Number of Stories

In 2015, 55 percent of the projects supported were taller than 3 stories, compared to 50 percent in 2014. The average height of a supported project was 3.3 stories, up from 2.7 in 2014.



### Lead by Example

#### Oregon Executive Order 12-16 - 2012

- "Promoting wood products in commerce as a green building material, encouraging innovative uses of wood products and increasing markets for Oregon wood products"
- WoodWorks assisted on both WOU and OSU buildings

#### USDA Tall Wood Building Competition - 2015

- "showcase the safe application, practicality and sustainability of tall wood structures that uses mass timber, composite wood technologies and innovative building techniques. It was established to provide scientific as well as technical support to encourage and support the design and construction of tall wood demonstration projects within the U.S."
- WoodWorks assisted on several submittals and the 2 winners

**DR Johnson 1st US Manufacturer - CLT Fabrication Press** 



Photo Credit: DR Johnson

# Lead by Example - Western Oregon University Monmouth, OR Mahlum Architects



2 story, 57,000 sf Offices, classrooms, and gathering spaces

CLT utilized for floor plates and bearing/shaft walls

1<sup>st</sup> project to utilize US manufactured CLT



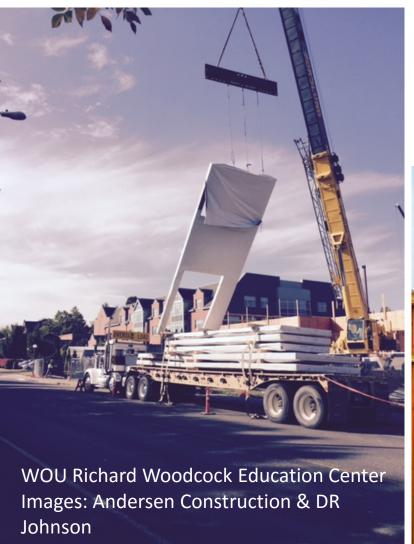


WOU Richard Woodcock
Education Center
Top Photo: Oregon Dept. of

Forestry

Bottom Image: Mahlum Architects

Project is currently under construction, anticipated completion fall 2016







# Lead by Example – 475 West 18th 10-stories Manhattan, NY Shop Architects



# Lead by Example – Framework 12-stories Portland, OR Lever Architecture



### Lead by Example

#### Oregon BEST CLT Design Contest - 2016

- "Award's funding and research will speed use of CLT, a new building material that sequesters carbon and could breathe life into the Pacific Northwest timber industry"
- WoodWorks assisted on all three: Springfield Parking Garage,
   OSU National Center for Advanced Wood Products
   Manufacturing and Design, and Carbon 12 project

#### Washington House Bill HB-2380 - 2016

- "Funding to analyze cost effective options to procure high quality, sustainably built, energy efficient, and healthy classroom space to address the needs for K-3 classroom statewide"
- WoodWorks assisting on framework of WA Forterra leadership and the modular CLT schools for five school districts

# Lead by Example – Carbon 12 8-stories Portland, OR Path Architecture



# Lead by Example – Glenwood Parking Structure 4-stories Springfield, OR SRG Architects



# Lead by Example - Franklin Elementary School Franklin, WV MSES Architects





### Lead by Example

#### Timber Innovation Act – U.S. Congress 2016

- "bipartisan legislation would open up new markets and create jobs for rural economies by providing research funding, technical assistance, and lower costs for the construction of tall wood buildings throughout the United States"
- WoodWorks assisting

### **Develop the Future**

#### Significant amount of "Supply Side" organizations

- USDA USFS, American Forest Resource Council
- Softwood Lumber Board
- University Forestry Programs
- OFRI, OFIC, WFPA, Forterra, WWPA, FBN
- Logging organizations, manufacturing organizations

#### Need to support "Demand Side" opportunities

- WoodWorks
- American Wood Council
- Timber Innovation Act

#### **Questions?**



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